

SAFETY DATA SHEET (SDS)

According to 1907/2006/EC, Article 31

Printing Date 02/09/2017

Version number 3

Reviewed on 02/09/2017

1 PRODUCT AND COMPANY IDENTIFICATION

Trade name: 44 Lead-free Alloy Solder Wire

Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the preparation: Flux cored solder

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Kester Inc.

800 West Thorndale Avenue

Itasca, IL 60143 USA

Tel (630) 616-4000

Tel International 00 1 630 616-4000

ITW Specialty Materials (Suzhou) Co., Ltd.

Heng Qiao Road

Wujiang Economic Development Zone

Suzhou, Jiangsu 215200 China

Tel +86 512 82060808

Kester GmbH

Ganghofer Strasse 45

D-82216 Gernlinden Germany

Tel +49 (0) 8142 4785 0

Information department:

Product Compliance: EHS_Kester@kester.com

1.4 Emergency telephone number:

CHEMTREC 24-Hour Emergency Response Telephone Number : (800) 424-9300

CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number : (703) 527-3887

2 HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labeled according to the CLP regulation.

Hazard pictograms



GHS07

Signal word Warning

Hazard-determining components of labeling:

Rosin

Hazard statements

H317 May cause an allergic skin reaction.

(Contd. on page 2)

US

SAFETY DATA SHEET (SDS)
According to 1907/2006/EC, Article 31

Printing Date 02/09/2017

Version number 3

Reviewed on 02/09/2017

Trade name: 44 Lead-free Alloy Solder Wire

(Contd. of page 1)

Precautionary statements

- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P280 Wear protective gloves.
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P321 Specific treatment (see on this label).
- P363 Wash contaminated clothing before reuse.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P302+P352 IF ON SKIN: Wash with plenty of water.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard description:

WHMIS Symbols

D2B - Toxic material causing other toxic effects

Classification system:

NFPA ratings (scale 0 - 4)



HMIS-ratings (scale 0 - 4)



2.3 Other hazards

Results of PBT and vPvB assessment

PBT: Not applicable.
vPvB: Not applicable.

3 COMPOSITION OF MIXTURE

Description: Mixture of the substances listed below with nonhazardous additions.

CAS No.	Description	% Range
CAS: 7440-31-5 EINECS: 231-141-8	TIN (Sn)	85-100%
CAS: 7440-22-4 EINECS: 231-131-3	SILVER (Ag)	1.0-3.0%
	Rosin	⚠ Skin Sens. 1, H317 1.0-3.0%

4 FIRST AID MEASURES

4.1 Description of first aid measures

- General information:** Follow general first aid procedures.
- After inhalation:** Supply fresh air; consult doctor in case of complaints.
- After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- After eye contact:** Rinse opened eye for several minutes under running water.
- After swallowing:** Seek immediate medical advice.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

(Contd. on page 3)

SAFETY DATA SHEET (SDS)
According to 1907/2006/EC, Article 31

Printing Date 02/09/2017

Version number 3

Reviewed on 02/09/2017

Trade name: 44 Lead-free Alloy Solder Wire

(Contd. of page 2)

4.3 Indication of any immediate medical attention and special treatment needed
No further relevant information available.

5 FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

5.2 Special hazards arising from the substance or mixture In case of fire, the following can be released:

5.3 Advice for firefighters

Protective equipment: No special measures required.

6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures Ensure adequate ventilation

6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.

6.3 Methods and material for containment and cleaning up: Pick up mechanically.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

Protective Action Criteria for Chemicals

PAC-1:

CAS: 7440-31-5	TIN (Sn)	6 mg/m3
CAS: 7440-22-4	SILVER (Ag)	0.3 mg/m3
	Rosin	72 mg/m3
CAS: 7440-50-8	COPPER (Cu)	3 mg/m3

PAC-2:

CAS: 7440-31-5	TIN (Sn)	67 mg/m3
CAS: 7440-22-4	SILVER (Ag)	170 mg/m3
	Rosin	790 mg/m3
CAS: 7440-50-8	COPPER (Cu)	33 mg/m3

PAC-3:

CAS: 7440-31-5	TIN (Sn)	400 mg/m3
CAS: 7440-22-4	SILVER (Ag)	990 mg/m3
	Rosin	1,500 mg/m3
CAS: 7440-50-8	COPPER (Cu)	200 mg/m3

7 HANDLING AND STORAGE

7.1 Precautions for safe handling No special measures required.

Information about protection against explosions and fires: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: Store in a cool location.

Information about storage in one common storage facility: Not required.

Further information about storage conditions: None.

(Contd. on page 4)

SAFETY DATA SHEET (SDS)
According to 1907/2006/EC, Article 31

Printing Date 02/09/2017

Version number 3

Reviewed on 02/09/2017

Trade name: 44 Lead-free Alloy Solder Wire

7.3 Specific end use(s) No further relevant information available.

(Contd. of page 3)

8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Additional information about design of technical systems: No further data; see item 7.

8.1 Control parameters

Components with limit values that require monitoring at the workplace:

CAS: 7440-31-5 TIN (Sn)

PEL	Long-term value: 2 mg/m ³ metal
REL	Long-term value: 2 mg/m ³
TLV	Long-term value: 2 mg/m ³ metal

CAS: 7440-22-4 SILVER (Ag)

PEL	Long-term value: 0.01 mg/m ³
REL	Long-term value: 0.01 mg/m ³
TLV	Long-term value: 0.1 mg/m ³ metal: dust and fume

Rosin

TLV	DSEN, RSEN, L
-----	---------------

Additional information:

PEL = Permissible Exposure Limit (OSHA)
TLV= Threshold Limit Value (ACGIH)
OSHA= Occupational Safety and Health Administration
ACGIH= American Conference of Governmental Industrial Hygienists

8.2 Exposure controls

Personal protective equipment:

General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.
Wash hands before breaks and at the end of work.

Breathing equipment:

When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.

Not necessary if room is well-ventilated.

Use suitable respiratory protective device in case of insufficient ventilation.

Protection of hands:



Protective gloves

Material of gloves:

Nitrile rubber, NBR
Natural rubber, NR

Penetration time of glove material:

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

(Contd. on page 5)

SAFETY DATA SHEET (SDS)
According to 1907/2006/EC, Article 31

Printing Date 02/09/2017

Version number 3

Reviewed on 02/09/2017

Trade name: 44 Lead-free Alloy Solder Wire

Eye protection:

(Contd. of page 4)



Safety glasses

9 PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

General Information

Appearance:

Form: Solid
Color: Silver grey
Odor: Mild

pH-value: Not applicable.

Change in condition

Melting point/Melting range: 217 °C (423 °F)
Undetermined.
Boiling point/Boiling range: 2362 °C (4284 °F)

Flash point: Not applicable.

Flammability (solid, gaseous): Not determined.

Auto igniting: Product is not selfigniting.

Danger of explosion: Product does not present an explosion hazard.

Vapor pressure: Not applicable.

Density: Not determined.

Vapor density: Not applicable.

Solubility in / Miscibility with

Water: Insoluble.

Solvent content:

Organic solvents: 0.1 %

Solids content: 99.9 %

10 STABILITY AND REACTIVITY

10.1 Reactivity No further relevant information available.

10.2 Chemical stability

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

10.3 Possibility of hazardous reactions No dangerous reactions known.

10.4 Conditions to avoid No further relevant information available.

10.5 Incompatible materials: Strong acids, strong oxidizers.

10.6 Hazardous decomposition products: No dangerous decomposition products known.

SAFETY DATA SHEET (SDS)
According to 1907/2006/EC, Article 31

Printing Date 02/09/2017

Version number 3

Reviewed on 02/09/2017

Trade name: 44 Lead-free Alloy Solder Wire

(Contd. of page 5)

11 TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity: Based on available data, the classification criteria are not met.

Primary irritant effect:

on the skin: Based on available data, the classification criteria are not met.

on the eye: Based on available data, the classification criteria are not met.

Sensitization:

May cause an allergic skin reaction.

Additional toxicological information:

Carcinogenic categories

IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

NTP (National Toxicology Program)

None of the ingredients is listed.

OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 ECOLOGICAL INFORMATION

12.1 Toxicity

Aquatic toxicity: No further relevant information available.

Additional ecological information:

General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

13 DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Recommendation:

Disposal must be made according to official regulations.

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Uncleaned packagings:

Recommendation: Disposal must be made according to official regulations.

14 TRANSPORT INFORMATION

14.1 UN-Number

DOT, ADR, ADN, IMDG, IATA Not applicable

14.2 UN proper shipping name

DOT, ADR, ADN, IMDG, IATA Not applicable

14.3 Transport hazard class(es)

DOT, ADR, ADN, IMDG, IATA

Class Not applicable

(Contd. on page 7)

SAFETY DATA SHEET (SDS)
According to 1907/2006/EC, Article 31

Printing Date 02/09/2017

Version number 3

Reviewed on 02/09/2017

Trade name: 44 Lead-free Alloy Solder Wire

(Contd. of page 6)

14.4 Packing group
DOT, IMDG, IATA Not applicable
Marine pollutant: No
14.6 Special precautions for user Not applicable.
14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.
UN "Model Regulation": Not applicable

15 REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

All ingredients are listed on the following Government Inventories:

- China: Inventory of Existing Chemical Substances in China (IECSC)
- Korea: Korea Existing Chemicals List (ECL)
- Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
- Japan: Inventory of Existing and New Chemical Substances (ENCS)
- Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
- USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

USA The following information relates to product regulation specific to the USA.

SARA (Superfund Amendments and Reauthorization Act)

Section 355 (extremely hazardous substances):

None of the ingredient is listed.

Section 313 (Specific toxic chemical listings):

CAS: 7440-22-4	SILVER (Ag)
CAS: 7440-50-8	COPPER (Cu)

Chemicals known to cause cancer:

None of the ingredients is listed.

Chemicals known to cause reproductive toxicity:

None of the ingredients is listed.

Carcinogenic categories

EPA (Environmental Protection Agency)

CAS: 7440-22-4	SILVER (Ag)	D
CAS: 7440-50-8	COPPER (Cu)	D

NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

CANADA:

Not classified.

Workplace Hazardous Materials Identification (WHMIS):

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the Safety Data Sheet (SDS) contains all of the information required by the CPR.

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labeled according to the CLP regulation.

(Contd. on page 8)

SAFETY DATA SHEET (SDS)
According to 1907/2006/EC, Article 31

Printing Date 02/09/2017

Version number 3

Reviewed on 02/09/2017

Trade name: 44 Lead-free Alloy Solder Wire

(Contd. of page 7)

Hazard pictograms



GHS07

Signal word Warning

Hazard-determining components of labeling:

Rosin

Hazard statements

H317 May cause an allergic skin reaction.

Precautionary statements

- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P280 Wear protective gloves.
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P321 Specific treatment (see on this label).
- P363 Wash contaminated clothing before reuse.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P302+P352 IF ON SKIN: Wash with plenty of water.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 OTHER INFORMATION

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

Department issuing Safety Data Sheet (SDS): Product Compliance / EHS Department

Contact: EHS_Kester@kester.com

Date of preparation / last revision 02/09/2017 / 2

Abbreviations and acronyms:

- RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
- IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)
- ICAO: International Civil Aviation Organisation
- ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)
- ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- DOT: US Department of Transportation
- IATA: International Air Transport Association
- GHS: Globally Harmonised System of Classification and Labelling of Chemicals
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- NFPA: National Fire Protection Association (USA)
- HMIS: Hazardous Materials Identification System (USA)
- WHMIS: Workplace Hazardous Materials Information System (Canada)
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- NIOSH: National Institute for Occupational Safety
- OSHA: Occupational Safety & Health
- TLV: Threshold Limit Value

(Contd. on page 9)

SAFETY DATA SHEET (SDS)
According to 1907/2006/EC, Article 31

Printing Date 02/09/2017

Version number 3

Reviewed on 02/09/2017

Trade name: 44 Lead-free Alloy Solder Wire

PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Skin Sens. 1: Skin sensitisation – Category 1

*** Data compared to the previous version altered.**

(Contd. of page 8)

US